

Date: Monday, 06/11/2006 9:20:15 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Job Number : 29273
 Estimate Number : 10804
 P.O. Number : N/A
 This Issue : 06/11/2006 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : LANDING GEAR
 Previous Run : 29190
 Written By : _____
 Checked & Approved By : _____
 Comment : _____

Drawing Name : D412-664-203
 Part Number : D412664203
 Drawing Number : NCR 095
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 13/11/2006

Qty: 1 Um: Each

Additional Product

DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL #0939			
PN	D412-664-203	CHG	CHG003
DESC	Crosstube Aft High	STC	SH01-9
LOT	B27389	STC	SR01298NY
MODEL	Bell 412	STC	
MADE IN CANADA			

Job Number:



Seq. #: Machine Or Operation:

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK
 D412-664-203
 RECORD B/N'S

B27389

06.10.27

2.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1
 REMOVE SUPPORT D2896-1
 FROM CROSSTUBES AND LABEL SUPPORT
 WITH B/N OF CROSSTUBE IT CAME OFF OF

Support is scraped - Replace *

06-11-01

3.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1
 REMOVE CENTRE ABRASION STRIP
 AND CLEAN OFF ALL ADHESIVE RESIDUE

06-11-01

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Drawing Name: D412-664-203

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Part Number: D412664203

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

206.11.01 (1)

5.0	SPRAY PAINTING	SPRAY PAINTING
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Comment: SPRAY PAINTING
RE-PAINT SECTION OF CROSSTUBE
BETWEEN THE TWO CHAFING SHIELDS
AS PER QSI 005

mt 06 11 13 (1)

6.0	QC14	Inspect Spray Paint
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Comment: Inspect Spray Paint

206.11.14 (1)

7.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
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Comment: LANDING GEAR RESOURCE 1
INSTALL SUPPORT D2896-1
USING MAGNOBOND 6398 B *M102937*
ENSURING B/N MATCHES CROSSTUBE
AS PER DSI 9357
REPLACE CLAMPS
2 X MS21920-308 *M102931*
ADD RUBBER CUSHION
2 X D2182B (D2182B058) B *26472* *RT 07-01-04*

*206
11.14.05*

8.0	MS2192030	clamp(per MIL-DTL-8783C)
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
clamp(per MIL-DTL-8783C) *B102437*

RT 07 01 04

9.0	D2182B	Neoprene Cushion-.750 bl
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Comment: Qty.: 0.9600 f(s)/Unit Total: 0.9600 f(s)
Neoprene Cushion-.750 bl *B26472*

RT 07 01 04

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Machine Or Operation:

Description :

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

207-01-090

11.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

207-01-090

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP

REF EFB 08/01/09 / 07/01/09

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

207-01-090

Job Completion



207-01-090